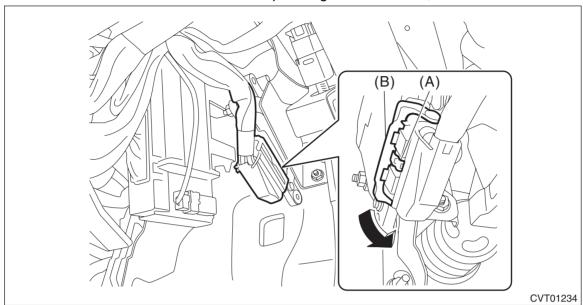
22. Transmission Control Module (TCM)

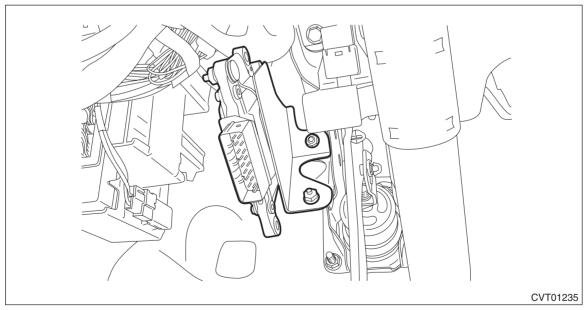
A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the instrument panel lower cover. <Ref. to El-76, REMOVAL, Instrument Panel Lower Cover.>
- 3) Move the lock lever in the arrow direction while pressing the lock button, and disconnect the connector.

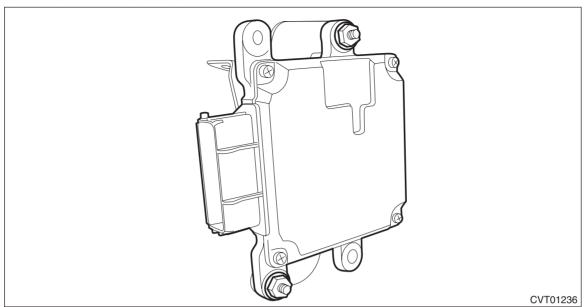


- (A) Lock button
- (B) Lock lever

4) Remove the TCM.



5) Remove the TCM from the bracket.



B: INSTALLATION

- 1) Install the bracket to the TCM.
- 2) Install the TCM to the bracket.

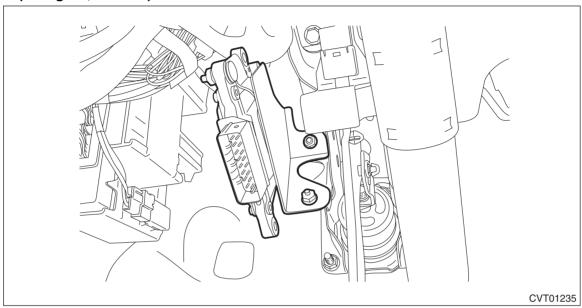
Tightening torque:

7.5 N·m (0.8 kgf-m, 5.5 ft-lb)

3) Install the TCM.

Tightening torque:

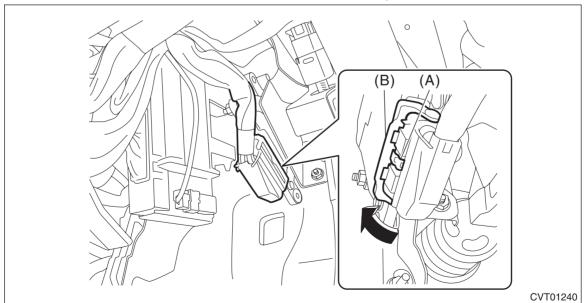
7.5 N·m (0.8 kgf-m, 5.5 ft-lb)



4) Install the harness connector to TCM.

NOTE:

Move the lock lever in the arrow direction, and confirm that a clicking sound is heard.



- (A) Lock button
- (B) Lock lever
- 5) Install the instrument panel lower cover. <Ref. to EI-77, INSTALLATION, Instrument Panel Lower Cover.>
- 6) Perform the learning again. <Ref. to CVT(w/o HEV)(diag)-25, Learning Control.>